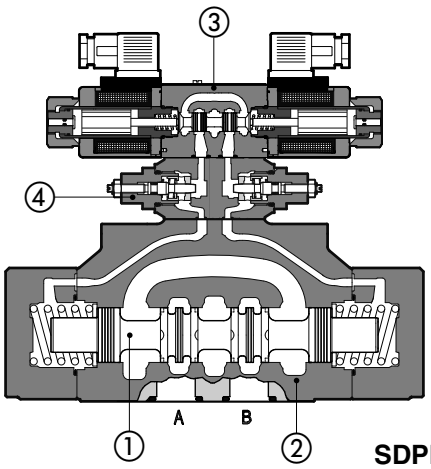
Solenoid directional valves type SDPHE

pilot operated, ISO 4401 size 16, 25 and 32



SDPHE-471*/H

① Main spool
② Main body
③ Solenoid pilot valve
④ Adjustable chokes - option /H

Spool type, pilot operated directional solenoid valves available in three or four way configurations.
They are operated by a directional valve ③ type SDHE (see technical table SHE015) equipped with threaded solenoids for AC or DC power supply and certified according to North American Standard **cURus**.
Spools ① are fully interchangeable and they are available in a wide range of hydraulic configurations.
The valve body is made by shell-moulding castings ② machined by transfer lines and then cleaned by thermal deburring. Optimized flow paths largely cored with extrawide channels to tank ensures low pressure drops.

Valves can be supplied with following optional devices:
- Option /H, adjustable chokes for the valve's switching times control ④;
- Option /S, main spool stroke adjustment.

Rugged execution suitable for outdoor use.

Mounting surface: **ISO 4401, size 16, 25, 32**
Max flow **up to 300, 700 and 1000 l/min.**
Pressure **up to 350 bar**

1 MODEL CODE

SDPH	E	-	2	61	1	/	A	-	X	24 DC	**	/	*

SDPH: Pilot operated directional control valve

E: Solenoid pilot valve:
E = SDHE for AC and DC supply, high performances with **cURus** certified solenoids

2: Valve size: **2** = 16 **4** = 25 **6** = 32

61: Valve configuration, see section 2
61 = single solenoid, center plus external position, spring centered
63 = single solenoid, 2 external positions, spring offset
67 = single solenoid, center plus external position, spring offset
71 = double solenoid, 3 positions, spring centered
75 = double solenoid, 2 external positions, with detent

1: Spool type, see section 2

A: Options, see section 4

X: **X** = without connector
See section 12 for available connectors, to be ordered separately
00-AC = AC solenoid valve without coils
00-DC = DC solenoid valve without coils
XJ = AMP Junior Timer connector
XK = Deutsch connector
XS = Lead Wire connection

24 DC: Voltage code, see section 5

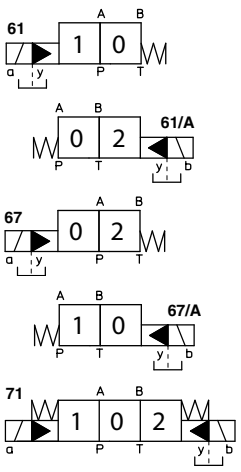
******: Series number

*****: Seals material, see section 3:
- = NBR
PE = FKM
BT = HNBR

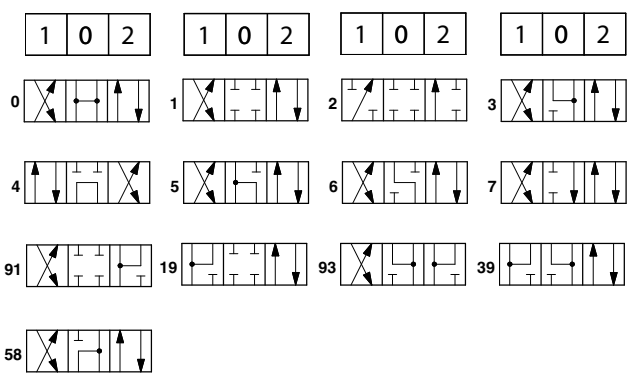
Note: SDPHE-* S PIL version without pilot solenoid valve available on request

2 CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1, for functional scheme, see section 4)

Configurations

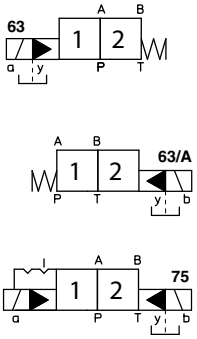


Spools

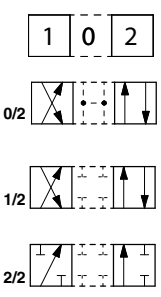


NOTES (see also section 4,2 for special shaped spools):
- For **DP*-6** are available only spools: **0, 1, 1/2, 2, 3, 4, 5, 58, 6, 7, 19, 91**

Configurations



Spools



3 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

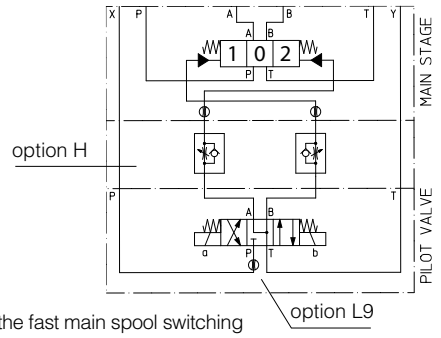
Assembly position / location	Any position for all valves except for type -*70 (without springs) that must be installed with horizontal axis if operated by impulses.		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	75 years, for further details see technical table P007		
Ambient temperature	**Standard** = -30°C ÷ +70°C; **/PE** option = -20°C ÷ +70°C; **/BT** option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option)= -20°C ÷ +80°C HNBR seals (/BT option)= -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, achievable with in line filters - 25 μm (β10 ≥75 recommended)		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	
Flow direction	As shown in the symbols of table 2		
Operating pressure	P, A, B, X = **350 bar** T = **250 bar** for external drain (standard) T with internal drain (option /D) and port Y = **210 bar** SDPHE (DC); **160 bar** SDPHE (AC) Minimum pilot pressure = 8 bar		
Rated flow	See diagrams Q/Δp at section 6		
Maximum flow	SDPHE-2: **300 l/min;** SDPHE-4: **700 l/min;** SDPHE-6: **1000 l/min** (see rated flow at section 6 and operating limits at section 7)		

3.1 Coils characteristics

Insulation class	**H** (180°C) for DC coils **F** (155°C) for AC coils Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	**IP 65** (with connectors 666, 667 or 669 correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric features 5
Supply voltage tolerance	± 10%
Certification	**cURus** North American standard

4 NOTES

FUNCTIONAL SCHEME (config. 71)
example of switching control options



4.1 Options

/A = Solenoid mounted at side of port A of main body (only for single solenoid valves). In standard version, solenoid is mounted at side of port B.
/D = Internal drain (standard configuration is external drain)
/E = External pilot pressure (standard configuration is internal pilot pressure).
/S = Main spool stroke adjustment.
/WP = Prolonged manual override protected by rubber cap.

⚠ The manual override operation can be possible only if the pressure at T port is lower than 50 bar

Devices for main spool switching control and to reduce the hydraulic shocks at the valve operation

/H = Adjustable chokes (meter-out to the pilot chambers of the main valve).
/L9 = plug with calibrated restictor in P port of pilot valve - see section 9
Suggested for pilot pressure higher than 210 bar or to limit the hydraulics shocks caused by the fast main spool switching

4.2 Special shaped spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.
- spools type **1, 4** are also available as **1/1** and **4/8** that are properly shaped to reduce water-hammer shocks during the switching (to use with option /L*).

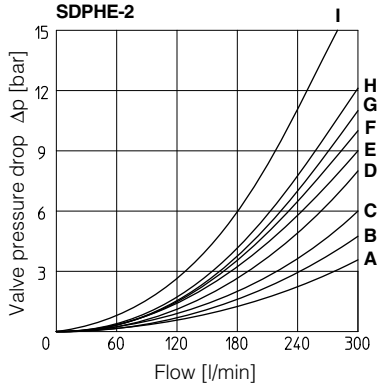
Shaped spool availability	0/1	3/1	1/1	4/8
SDPHE-2, SDPHE-4	•	•	•	•
SDPHE-6	-	•	•	•

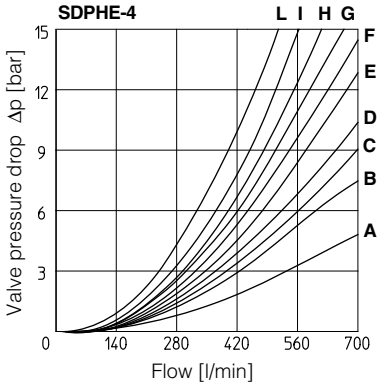
5 ELECTRIC FEATURES

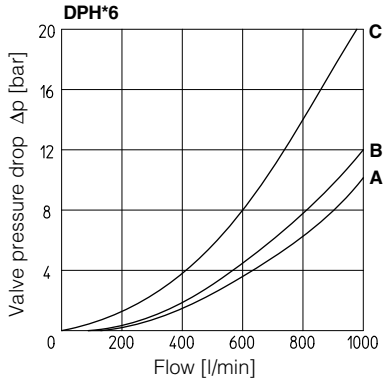
Valve	External supply nominal voltage ± 10%	**Voltage code**	Type of connector	Power consumption **(2)**	Code of spare coil
SDPHE	12 DC	**12 DC**	666 or 667	30 W	COE-12DC
	14 DC	**14 DC**			COE-14DC
	24 DC	**24 DC**			COE-24DC
	28 DC	**28 DC**			COE-28DC
	110 DC	**110 DC**			COE-110DC
	220 DC	**220 DC**			COE-220DC
	110/50 AC	**110/50/60 AC**		58 VA **(3)**	COE-110/50/60AC **(1)**
	230/50 AC	**230/50/60 AC**			COE-230/50/60AC **(1)**
	110/50 AC 120/60 AC	**110RC**	669	30 W	COE-110RC
	230/50 AC 230/60 AC	**230RC**			COE-230RC

(1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10÷15% and the power consumption is 58 VA
(2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
(3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power consumption of about 150 VA.

6 FLOW VERSUS PRESSURE DIAGRAMS Based on mineral oil ISO VG 46 at 50°C







Spool type \ Flow direction	P→A	P→B	A→T	B→T	P→T
0/2, 1, 3, 6, 7	A	A	D	A	-
1/1, 1/2	B	B	D	E	-
0	A	A	D	E	C
0/1	A	A	D	-	-
2	A	A	-	-	-
2/2	B	B	-	-	-
3/1	A	A	D	D	-
4	C	C	H	I	F
4/8	C	C	G	I	F
5	A	B	F	H	G
19	C	-	-	G	-
39	C	-	-	H	-
49	-	D	-	-	-
58	B	A	F	H	H
91	C	C	E	-	-
93	-	C	D	-	-

Spool type \ Flow direction	P→A	P→B	A→T	B→T	P→T
1	B	B	B	D	-
1/1	D	E	E	F	-
1/2	E	D	B	C	-
0	D	C	D	E	F
0/1, 3/1, 6, 7	D	D	D	F	-
0/2	D	D	D	E	-
2	B	B	-	-	-
2/2	E	D	-	-	-
3	B	B	D	F	-
4	C	C	H	L	L
5	A	D	D	D	H
19	F	-	-	E	-
39	G	F	-	F	-
58	E	A	B	F	H
91	F	F	D		
93	-	G	D	-	-

Spool type \ Flow direction	P→A	P→B	A→T	B→T	P→T
0	A	A	B	B	B
1	A	A	A	B	-
3	A	-	A	B	-
4	A	A	C	C	C

7 OPERATING LIMITS For a correct valve operation do not exceed the max recommended flow rates (l/min) shown in the below tables

SDPHE-2

Spool	**Inlet pressure** [bar]			
	70	**140**	**210**	**350**
	Flow rate [l/min]			
0, 1, 3, 6, 7, 8	300	300	300	300
2, 4, 4/8	300	300	240	140
5	260	220	180	100
0/1, 0/2, 1/2	300	250	210	180
58, *9, 9*	300	300	270	200

SDPHE-4

Spool	**Inlet pressure** [bar]			
	70	**140**	**210**	**350**
	Flow rate [l/min]			
1, 6, 7, 8	700	700	700	600
2, 4, 4/8	500	500	450	400
5, 0/1, 0/2, 1/2	600	520	400	300
0, 3	700	700	600	540
58, *9, 9*	500	500	500	450

SDPHE-6

Spool	**Inlet pressure** [bar]			
	70	**140**	**210**	**350**
	Flow rate [l/min]			
1, 3, 6, 7,	1000	950	850	700
0	950	900	800	650
1/2, 2, 4, 5	850	800	700	450
58, 19/91	950	850	650	450

8 SWITCHING TIMES (average values in m sec)

Valve model	Configuration		Piloting pressure 70 bar Alternating current	70 bar Direct current	140 bar Alternating current	140 bar Direct current	250 bar Alternating current	250 bar Direct current
SDPHE-2	71, 61, 67, 61*/A, 67*/A	Switch ON	40	55	30	50	20	40
		Switch OFF	60					
	63, 63*/A	Switch ON	55	80	45	70	35	55
		Switch OFF	95					
SDPHE-4	71, 61, 67, 61*/A, 67*/A	Switch ON	60	80	45	60	30	45
		Switch OFF	80					
	63, 63*/A	Switch ON	95	115	75	95	50	65
		Switch OFF	130					
SDPHE-6	71, 61, 67, 61*/A, 67*/A	Switch ON	70	95	55	70	40	55
		Switch OFF	150					
	63, 63*/A	Switch ON	115	145	95	110	70	90
		Switch OFF	280					

Notes:

1) For configuration 75, times of switching ON and switching OFF are the same: this value is equal to time of switch ON of configuration 63.

2) TEST CONDITIONS
- Nominal voltage supply DC (direct) and AC (alternating) with connector type SP-666. The use of other connectors can affect the switching time;
- 2 bar of counter pressure on port T;
- mineral oil: ISO VG 46 at 50°C

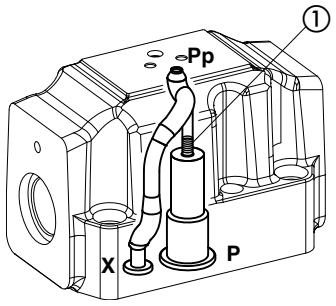
3) The response time is affected by elasticity of the hydraulic circuit, by variation of hydraulic characteristics and temperature.

9 PLUGS LOCATION FOR PILOT/DRAIN CHANNELS

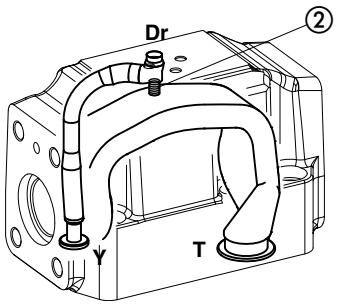
Depending on the position of internal plugs, different pilot/drain configurations can be obtained as shown below.
To modify the pilot/drain configuration, proper plugs must only be interchanged. The plugs have to be sealed using loctite 270.
Standard valves configuration provides internal pilot and external drain

SDPHE-2

Pilot channels

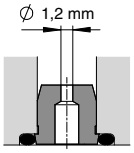


Drain channels



Internal piloting: Without blinded plug SP-X300F ①;
External piloting: Add blinded plug SP-X300F ①;
Internal drain: Without blinded plug SP-X300F ②;
External drain: Add blinded plug SP-X300F ②.

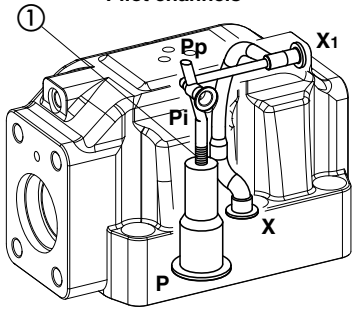
Option L9
This option provides a calibrated restrictor PLUG-H-12A (Ø 1,2 mm) in the P port of the pilot valve



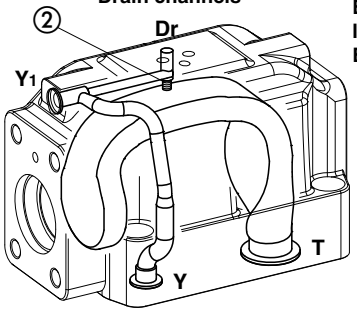
PLUG-12A

SDPHE-4

Pilot channels

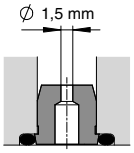


Drain channels



Internal piloting: Without blinded plug SP-X500F ①;
External piloting: Add blinded plug SP-X500F ①;
Internal drain: Without blinded plug SP-X300F ②;
External drain: Add blinded plug SP-X300F ②.

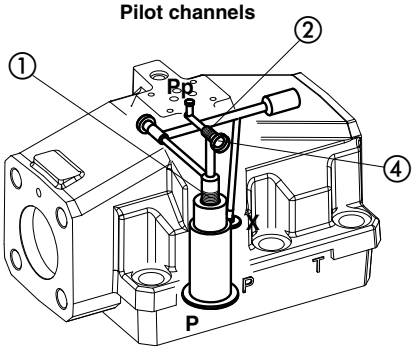
Option L9
This option provides a a calibrated restrictor PLUG-H-15A (Ø 1,5 mm) in the P port of the pilot valve



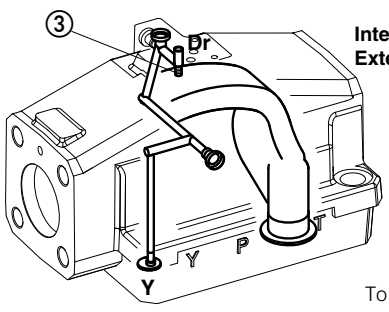
PLUG-15A

SDPHE-6

Pilot channels



Drain channels



Internal piloting: Without plug ①;
plug SP-X325A in pos ②;
External piloting: Add DIN-908 M16x1,5 in pos ①;
plug SP-X325A in pos ②;
Internal drain: Without blinded plug SP-X300F ③;
External drain: Add blinded plug SP-X300F ③.

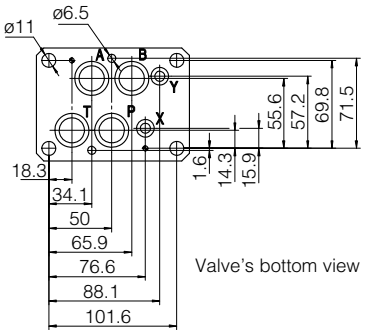
To reach the orifice ②, remove plug ④ = G 1/8”

10 DIMENSIONS FOR SDPHE-2 [mm]

SDPHE-2*

ISO 4401: 2005
Mounting surface: 4401-07-07-0-05
Fastening bolts:
4 socket head screws M10x50 class 12.9
Tightening torque = 70 Nm
2 socket head screws M6x45 class 12.9
Tightening torque = 15 Nm
Diameter of ports A, B, P, T: Ø = 20 mm;
Diameter of ports X, Y: Ø = 7 mm;
Seals: 4 OR 130, 2 OR 2043

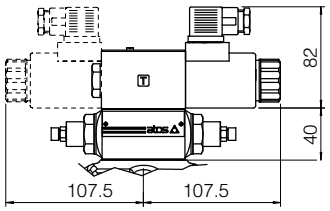
P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT
X = EXTERNAL OIL PILOT PORT
Y = DRAIN PORT



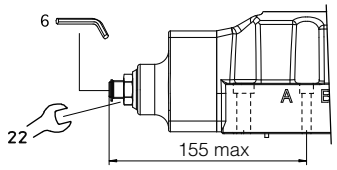
Valve's bottom view

Mass (Kg)	
SDPHE-26	9,9
SDPHE-27	10,3
Option /S	+1,0
Option H	+1,0

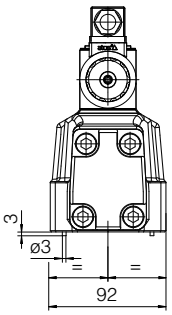
SDPHE-2*/H

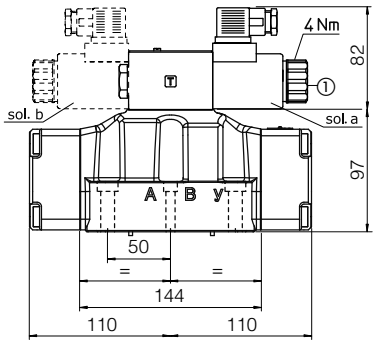


Stroke adjustment device for option /S



SDPHE-2*





Overall dimensions refer to valves with connectors type 666

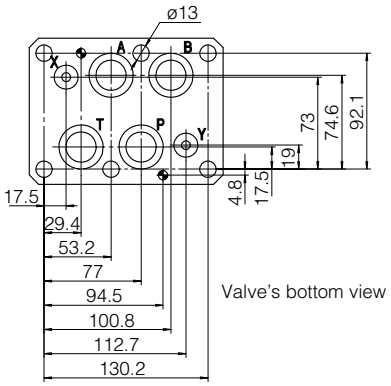
① Standard manual override PIN

11 DIMENSIONS FOR SDPHE-4 [mm]

SDPHE-4*

ISO 4401: 2005
Mounting surface: 4401-08-08-0-05
Fastening bolts:
6 socket head screws M12x60 class 12.9
Tightening torque = 125 Nm
Seals: 4 OR 4112; 2 OR 3056
Diameter of ports A, B, P, T: Ø = 24 mm;
Diameter of ports X, Y: Ø = 7 mm;

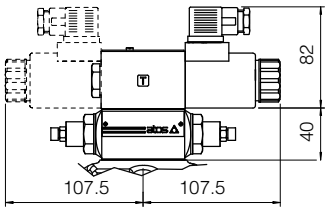
P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT
X = EXTERNAL OIL PILOT PORT
Y = DRAIN PORT

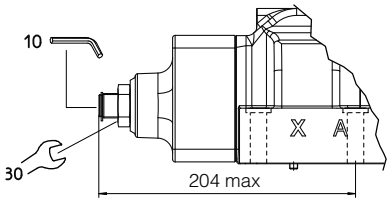


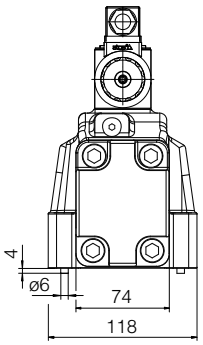
Valve's bottom view

Mass (Kg)	
SDPHE-46	17,4
SDPHE-47	17,8
Option /S	+1,5
Option H	+1,0

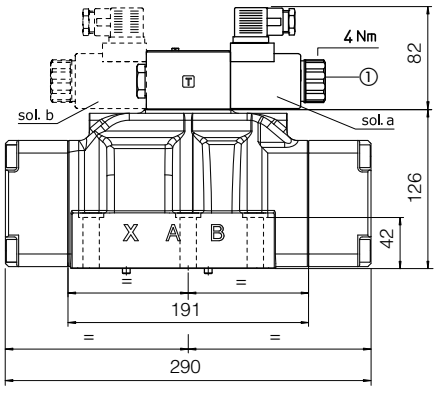
SDPHE-4*/H







SDPHE-4*



Overall dimensions refer to valves with connectors type 666

① Standard manual override PIN

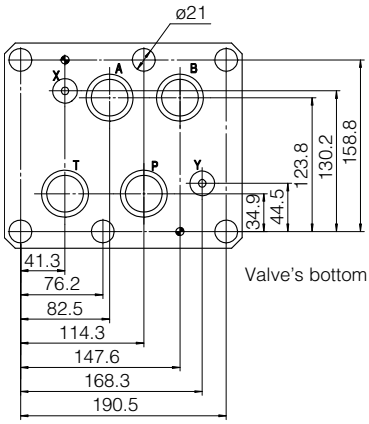
12 DIMENSIONS FOR DPH*-6 [mm]

SDPHE-6*

ISO 4401: 2005
Mounting surface: 4401-10-09-0-05

Fastening bolts:
6 socket head screws M20x80 class 12.9
Tightening torque = 600 Nm
Diameter of ports A, B, P, T: Ø = 34 mm;
Diameter of ports X, Y: Ø = 7 mm;
Seals: 4 OR 144, 2 OR 3056

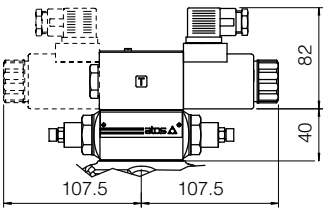
P = PRESSURE PORT
A, B= USE PORT
T = TANK PORT
X = EXTERNAL OIL PILOT PORT
Y = DRAIN PORT



Valve's bottom view

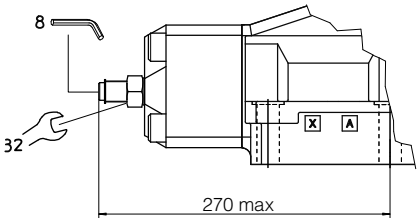
Mass (Kg)	
SDPHE-66	43,8
SDPHE-67	44,1
Option /S	+3,5
Option H	+1,0

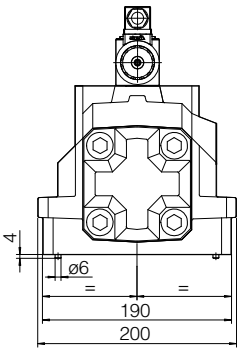
SDPHE-6*/H

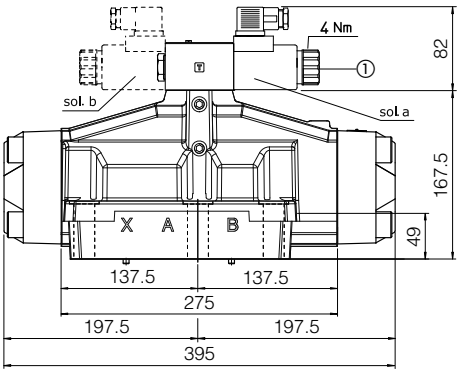


SDPHE-6*

Stroke adjustment device for option/S







Overall dimensions refer to valves with connectors type 666

① Standard manual override PIN

13 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 - the connectors must be ordered separately

Connector code	Function
666	Connector IP65, suitable for direct connection to electric supply source
667	As 666 connector IP65 but with built-in signal led, suitable for direct connection to electric supply source
669	With built-in rectifier bridge for supplying DC coils by alternating current (AC 110V and 230V - Imax 1A)